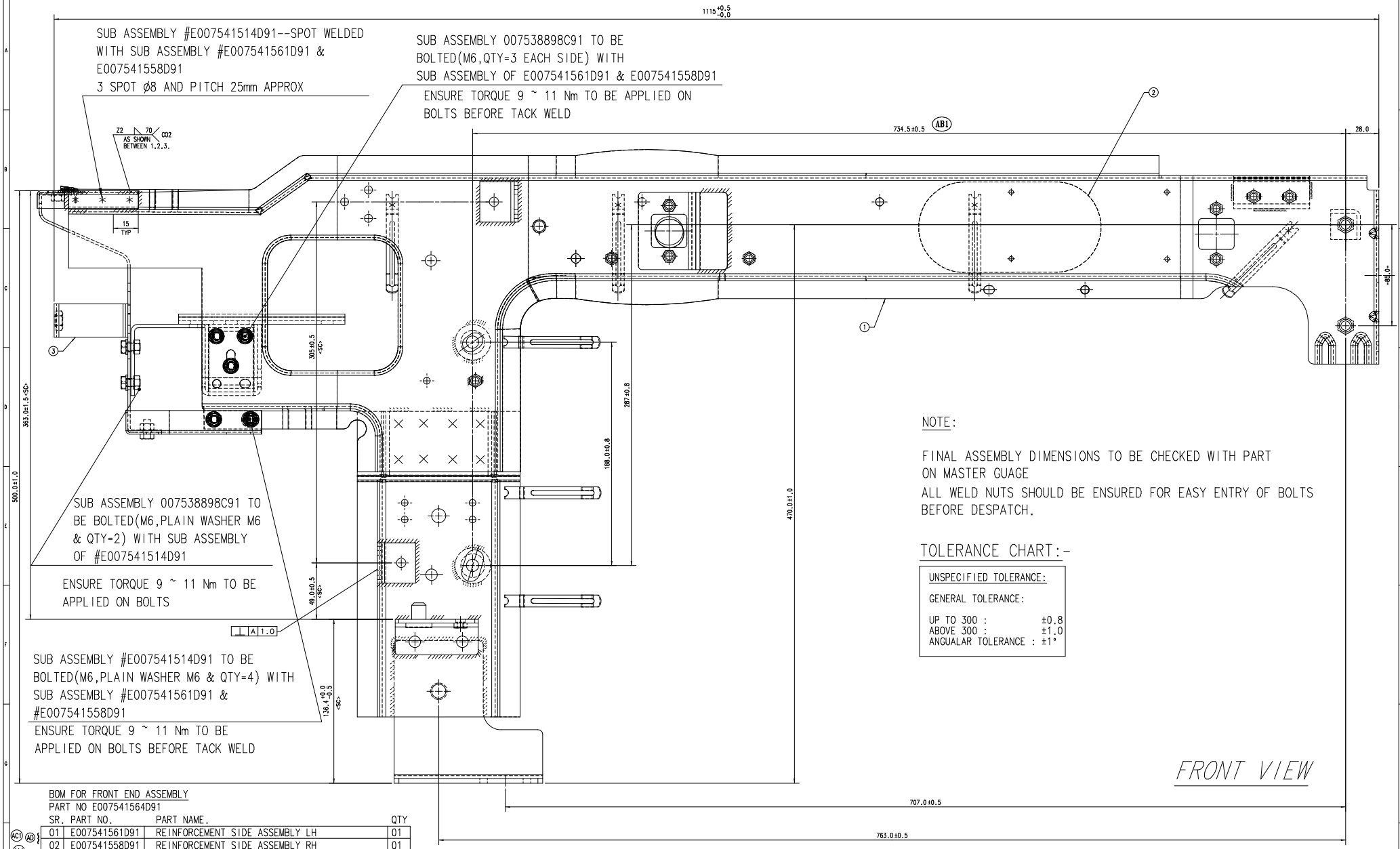

NOTE:

FINAL ASSEMBLY DIMENSIONS TO BE CHECKED WITH PART ON MASTER GUAGE

ALL WELD NUTS SHOULD BE ENSURED FOR EASY ENTRY OF BOLTS BEFORE DESPATCH.

TOLERANCE CHART:-

UNSPECIFIED TOLERANCE:
GENERAL TOLERANCE:
UP TO 300 : ±0.8
ABOVE 300 : ±1.0
ANGUALAR TOLERANCE : ±1°

FRONT VIEW

BOM FOR FRONT END ASSEMBLY
PART NO E007541564D91

	SR.	PART NO.	PART NAME.	QTY
AC1 AD	01	E007541561D91	REINFORCEMENT SIDE ASSEMBLY LH	01
AD AA1	02	E007541558D91	REINFORCEMENT SIDE ASSEMBLY RH	01
	03	E007541514D91	FRONT END UPPER ASSY	01
	04	007538898C91	ASSY INTERCONNECTOR AIR CLEANER MTG	01
	05	--------	HEX NUT - M6(CLASS 6),IS:1367	02
	06	--------	M6X1.0-HEX BOLT,25mm LONG,CLASS6.6,IS:1367	12
	07	--------	M6 PLAIN WASHER(STD)	12

REFERENCE PART NO. E007539319C91

AA2 TOTAL CO2 WELDING LENGTH(Z2) : 70mm FOR ASSY LH & RH (AS PER PS : 608)
TOTAL NO. OF SPOTS : 3 FOR ASSY LH & RH (AS PER PS : 625)

SUPPLY CONDITION:

PART NO.	FINISH
0A7541564D91	BARE METAL WITH OIL (DW-36 / DW-39) APPLICATION

REVISIONS					
AC	--	PRODUCTION RELEASE	TR	TR	31/01/12
AD	H1	SR NO. 1 & 2 MODIFIED.	TP	AVH	26/08/11
AC1	H1	SR NO. 1 & 2 MODIFIED.	TSS	AVH	12/07/11
AB1		DIM 734 CHANGED TO 734.5			16/07/11
AA2	H1	WELDING DETAILS ADDED			
AA1	H1	SR.NO. 1 & 2 UPDATED	TSS	AVH	18/10/10

CAD REF:
MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVALI (EAST) MUMBAI - 400 101
PROC. MEMO NO.
C.R. NO. 600000003218
PART NO. E007541564D91
PART NAME FRONT END ASSEMBLY (90HP)
UNSPECIFIED TOLERANCES
INCHES
ABOVE - 300 1000
UPTO 300 1000
MATERIAL ---
HEAT TREATMENT ---
FOR USE ON 90 HP
ALL DIMENSIONS ARE IN M.M.
SHEET 1 OF 3
SCALE 1:1
UNIT QTY. 01
APPR. DHM CHK. AVH DRWN. TSS TRCR.
DATE 20/09/10 DATE 20/09/10 DATE 20/09/10 DATE
DO NOT SCALE IF IN DOUBT ASK CHECK DRAWING WITH LATEST CHANGE